

# Importance of Alkaline Resistance Polyester in Geosynthetic Application

**Shyambabu K. Sainik\*, Prasanta K. Panda**

The Bombay Textile Research Association, L B S Marg, Ghatkopar (W), Mumbai 400086

## Abstract

*Geosynthetic materials are innovative and versatile synthetic products that play a vital role in various civil engineering and construction projects to reinforce soil and control erosion. These materials are engineered from polymers and designed to exhibit specific properties that enhance their performance in geotechnical, hydraulic, and environmental projects. Unlike traditional construction materials, geosynthetics offer a range of benefits that can significantly improve project efficiency, sustainability, and long-term durability. When these materials are used in environments with high alkalinity, such as soil with elevated pH levels or exposure to alkaline solutions, they can undergo degradation and lose their effectiveness over time. Therefore, the development of alkaline-resistant polyester for geosynthetics applications is crucial to ensure the long-term performance and durability of these materials. Polyester materials have gained widespread use due to their excellent mechanical properties, chemical resistance and ease of processing. However, their susceptibility to degradation in alkaline environments has driven the need for the development of alkaline-resistant polyester materials. This review aims to provide an in-depth overview of recent advancements in the field of alkaline-resistant polyester materials, focusing on various strategies employed to enhance their resistance to alkaline conditions*

## Keywords:

*Alkaline resistance, Geo-natural, Geosynthetic, Geotextile, Polyester.*

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## 1.0 Introduction:

Geonatural products encompass materials derived from natural fibers such as jute, cotton, wool, and wood. These materials find their primary application in temporary civil engineering endeavours. However, their usage is somewhat limited due to their rapid biodegradation when interfacing with earth materials, resulting in fewer practical applications compared to geosynthetics. In contrast, geosynthetics refers to man-made materials meticulously engineered for terrain stabilization and tackling the multifaceted challenges encountered in civil engineering projects. These materials take the form of planar, fabricated components, manufactured from polymers like polypropylene, polyester, polyethylene, polyamide, and PVC. Geosynthetics are seamlessly integrated into various civil engineering undertakings, structures, or systems in conjunction with soil, rock, earth, or other geological materials, where they assume a pivotal role.[10]

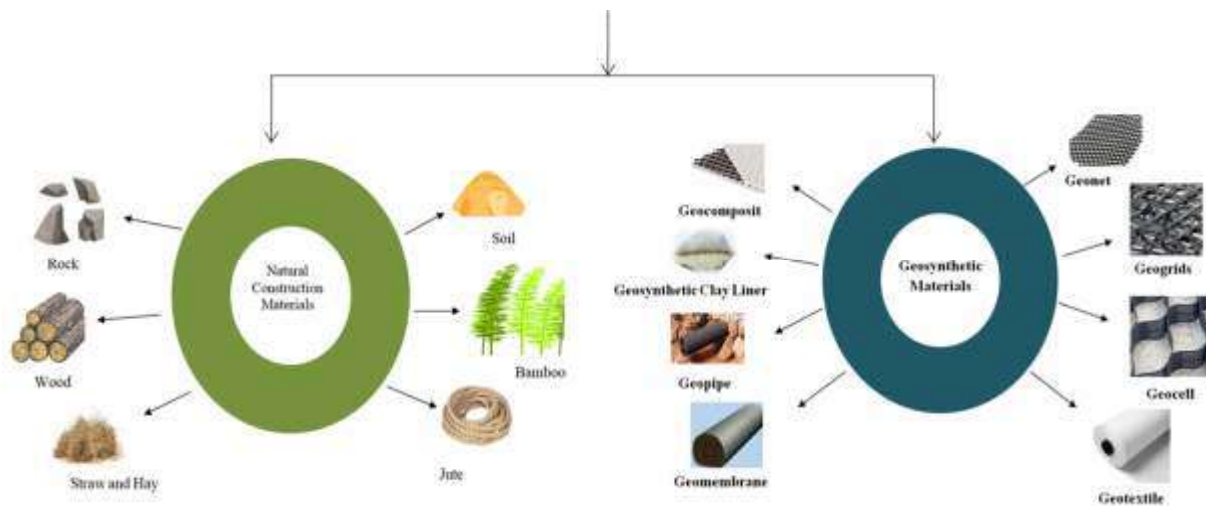
Geosynthetics, as synthetic materials, serve as indispensable assets in diverse civil engineering and environmental

domains. Their versatility is exemplified by their capacity to reinforce soil and provide stabilization in a multitude of applications. Geogrids, geotextiles, and geocells are frequently harnessed for soil reinforcement objectives. Geogrids, characterized by their mesh-like configuration and composed of high-strength polymers, excel in distributing loads efficiently, thereby enhancing the load-bearing capacity of soil. On the other hand, geotextiles, permeable fabrics designed to segregate distinct soil strata while permitting water permeation, serve as effective safeguards against soil erosion and facilitate efficient drainage. Geocells, adopting a three-dimensional honeycomb structure, effectively confine soil, rendering them ideal for tasks such as slope stabilization and erosion control. [2]

Another pivotal role played by geosynthetics pertains to containment systems, including landfills, mining operations, and reservoirs. Here, geomembranes, impervious synthetic liners, take center stage by preventing the migration of liquids and gases. By establishing an impermeable barrier, geomembranes not only safeguard the surrounding environment from potential contamination but also ensure the structural integrity of containment systems.

\*Corresponding author,  
E-mail: [geotech@btraindia.com](mailto:geotech@btraindia.com)

## Common materials used in civil engineering and environment application



Furthermore, geosynthetics significantly contribute to sustainable construction practices. They often obviate the need for conventional construction materials like aggregates, resulting in a reduced environmental footprint and lower construction expenditures. Additionally, the flexibility in their design allows engineers to tailor solutions to meet the precise requirements of each project. This adaptability fosters innovation in engineering design and construction methodologies. [3]

Certainly, here is a list of both Geo-natural and geosynthetic materials commonly used in civil engineering and environmental applications.

#### Geonatural Materials:

**Soil:** The natural foundation for construction, used in embankments, foundations, and other earthworks.

**Rock:** Used for riprap, gabions, retaining walls, and erosion control.

**Wood:** Used for various structural applications, such as timber retaining walls and bridge construction.

**Straw and Hay:** Utilized in erosion control applications and as additives to stabilize soil.

**Bamboo:** Used in the construction of temporary structures, scaffolding, and erosion control measures.

**Jute:** Used for erosion control blankets and geotextiles. [4]

#### Geosynthetic Materials:

**Geotextiles:** Permeable fabrics used for separation, filtration, drainage, and erosion control.

**Geogrids:** Mesh-like structures used for soil reinforcement and stabilization.

**Geomembranes:** Impermeable liners used for containment and environmental protection.

**Geocells:** Three-dimensional honeycomb-like structures used for slope stabilization, erosion control, and load distribution.

**Geocomposites:** Combinations of different geosynthetic materials for multiple functions in one product.

**Geonets:** Open-mesh geosynthetics used for drainage and soil reinforcement.

**Geopipes:** Perforated pipes encased in geotextiles, used for drainage and fluid transportation.

**Geosynthetic Clay Liners (GCLs):** Composite materials combining geosynthetics with bentonite clay for containment and barrier systems. [5]

Both Geo-natural and geosynthetic materials have their advantages and are often used in combination to address specific engineering and environmental challenges, providing effective and sustainable solutions in construction and land management. [6]

Alkaline resistance is a critical property for materials used in various applications, such as geotextiles, coatings, and construction materials. Alkaline-resistant polyester refers to a type of polyester material that exhibits resistance to degradation or deterioration when exposed to alkaline environments. This property is particularly important in applications where the material may come into contact with alkaline substances, such as in certain industrial processes, construction materials, chemical storage as well and Geosynthetic applications. Through a combination of theoretical understanding, experimental exploration, and advanced characterization techniques, the development of alkaline-resistant polyester materials is advancing, opening doors to applications in textiles, coatings, construction

materials, and beyond. Further research and collaboration in this area hold the promise of uncovering new avenues for the design and utilization of alkaline-resistant polymers. [7]

Polyester is a man-made material that is produced from ethylene glycol and terephthalic acid. It has some characteristics that are suitable for geosynthetics, such as:

- It has high resistance to deformation and tension, which means it, can maintain its shape and size.
- It has a low tendency to stretch or shrink over time under constant load, which means it does not change its dimensions.
- It has a good ability to withstand chemical reactions, which means it does not deteriorate or corrode in most soil conditions.
- It is denser than water, which means it does not rise or displace when submerged.
- Some of the benefits of using polyester for geosynthetic applications are:
- It can enhance the stability and performance of soil structures, such as roads, embankments, retaining walls, and landfills.
- It can provide different functions for different soil layers and fluids, such as separation, filtration, drainage, reinforcement, and barrier.
- It can reduce the cost and environmental impact of construction by using less natural resources and producing less waste. [8,9]

Polyester finds extensive application as a polymer owing to its favorable mechanical characteristics, resistance to chemicals, and convenient processing. This alkaline-resistant polyester material has gained significant attention as industries seek materials that can withstand exposure to alkaline environments. The development of alkaline-resistant polyester is a multidisciplinary effort that combines polymer chemistry, materials science, and engineering principles. Researchers continue to explore innovative strategies and techniques to create polyester materials that can withstand the challenges posed by alkaline conditions, thereby expanding their range of applications and improving overall performance. Researchers and scientists have explored some strategies to achieve this goal. This review focuses on the latest progress made in the advancement in the development of alkaline-resistant polyester materials.

### Literature

Key points for Alkaline Resistance developments in this area include

**Monomer Selection:** The choice of monomers used in the polymerization process can significantly impact the material's resistance to alkaline substances. Certain monomers or combinations of monomers can lead to polymers with improved alkaline resistance.

**Functional Group Modifications:** Introducing specific functional groups into the polyester backbone can enhance its resistance to alkaline degradation. For example, incorporating aromatic or heterocyclic groups can provide increased stability in alkaline environments.

**Crosslinking:** Crosslinking the polymer chains can improve the overall durability and resistance of the polyester material. Crosslinked polymers are less susceptible to chemical degradation, including that caused by alkaline substances.

**Additives and Fillers:** Incorporating additives or fillers into the polyester matrix can provide additional alkaline resistance. These additives may include nanoparticles, reinforcing agents, stabilizers, and other compounds that enhance the material's overall performance.

**Coating and Surface Treatments:** Applying coatings or surface treatments to the polyester material can create a barrier that prevents alkaline substances from reaching the polymer matrix. This approach can be particularly useful in applications where the polyester is exposed to intermittent or localized alkaline exposure.

### Key considerations

**Mechanical Properties:** The mechanical properties of the polyester geotextile, such as tensile strength, elongation, and tear resistance, are crucial for its performance in geotechnical applications. Researchers work to ensure that the modifications made to improve alkaline resistance do not compromise these important properties.

**Long-Term Durability:** Alkaline resistance is particularly important for geotextiles used in applications where they will be exposed to alkaline conditions over extended periods. Research focuses on evaluating the long-term durability and performance of the modified polyester geotextiles under realistic alkaline exposure scenarios.

**Compatibility with Soils and Aggregates:** Alkaline-resistant polyester geotextiles need to be compatible with the surrounding soils and aggregates in geotechnical applications. Compatibility ensures the effective functioning of the geotextile and prevents any adverse interactions that could compromise its alkaline resistance.

**Accelerated Aging Tests:** Researchers use accelerated aging tests to simulate long-term exposure to alkaline conditions and assess how the polyester geotextile material will perform over time. This involves subjecting samples to controlled alkaline environments and monitoring changes in physical, mechanical, and chemical properties.

Field Trials and Performance Monitoring: Real-world field trials are conducted to evaluate the performance of alkaline-resistant polyester geotextiles under actual environmental conditions. This helps validate laboratory findings and provides insights into the long-term behavior of the materials.

Regulatory Standards: The development of alkaline-resistant polyester for geotextile applications aligns with regulatory standards and guidelines for construction and civil engineering materials. Meeting these standards ensures that the materials are suitable for use in various infrastructure projects. [10]

**Specific factors to consider in the context of geotextiles include**

#### **Polymer Chemistry**

Researchers focus on modifying the chemical structure of the polyester polymer to enhance its resistance to alkaline degradation. This may involve selecting suitable monomers, incorporating functional groups, or exploring copolymerization techniques that lead to improved alkaline resistance.

Incorporation of Aromatic Moieties: - One of the key strategies to improve alkaline resistance is the incorporation of aromatic moieties into the polyester backbone. Aromatic structures, such as phenylene rings, provide increased stability and hinder the susceptibility of the polymer to alkaline hydrolysis. This modification enhances the material's resistance to chemical attack. Various aromatic monomers, such as terephthalic acid and isophthalic acid, have been used to introduce aromaticity into the polyester structure. Additionally, the use of diols like bisphenol-A can improve alkaline resistance through the enhancement of crosslinking within the polymer matrix. [11]

Functional Monomers and Copolymerization: - Incorporating functional monomers or copolymerization with other monomers that offer alkaline resistance can lead to enhanced properties. For instance, the incorporation of acrylic or methacrylic acid-based monomers into the polyester structure can introduce functional groups that react with alkaline species, reducing the material's susceptibility to degradation. Copolymerization with vinyl monomers can also impart improved alkaline resistance due to the altered chemical composition of the resulting polymer. [12]

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#### **Surface Modification Techniques**

Surface modification plays a crucial role in enhancing the alkaline resistance of polyester materials. Plasma treatment and grafting are common techniques used to modify the surface properties, leading to improved interfacial adhesion and a protective layer against alkaline degradation. Plasma treatment introduces functional groups onto the surface, allowing for enhanced interactions with alkaline-resistant additives. Grafting of alkaline-resistant monomers onto the polyester surface can create a protective layer that shields the material from direct exposure to alkaline environments. [13,14,15]

#### **Nanocomposites for Alkaline Resistance**

The incorporation of nanoparticles into polyester matrices has gained significant attention for enhancing alkaline resistance. Nanoparticles, such as clay minerals (e.g., montmorillonite) and nano-sized metal oxides (e.g., zinc oxide), can act as barriers against alkaline attack and improve the mechanical properties of the material. The intercalation of clay minerals between polymer chains creates a tortuous pathway for the diffusion of alkaline ions, thereby improving the material's resistance to alkaline environments. [16,17]

#### **Testing and Characterization:**

The evaluation of alkaline resistance involves various testing methods and characterization techniques, such as exposure to alkaline solutions of varying pH, measurement of mechanical properties such as tensile strength and elongation at break and modulus before and after exposure to alkaline conditions to determine the extent of degradation and analysis of surface morphology. Analytical characterization techniques like Fourier-transform infrared spectroscopy (FTIR) and scanning electron microscopy (SEM) provide insights into structural changes and surface morphology, these characterization methods aid in elucidating the mechanisms of alkaline degradation and guide the design of more resistant materials. [18]

#### **Conclusion:**

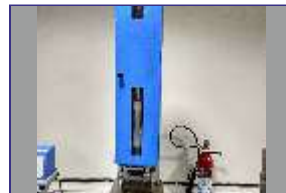
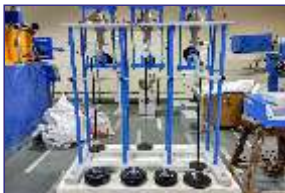
The development of alkaline-resistant polyester materials is a dynamic area of research with potential applications in diverse industries. Through polymer modification, Nanocomposites, surface modification, blending, and copolymerization, researchers are continually advancing the understanding and capabilities of polyester materials in alkaline environments. Further research is needed to optimize these strategies and tailor alkaline-resistant polyester materials for specific industries and applications.



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## Installation Damage of Geosynthetics

The geosynthetics are prone to some amount of damage during their installation. To assess the quantity of the installation damage, a standard method was initially developed by Watts and Brady of the Transport Research Laboratory in the United Kingdom. The procedure has also discussed in the ASTM D 5818 with similar requirements. We are at BTRA doing the test following same ASTM D 5818 method followed by respective tensile strength. For the time being we are using the construction site for the sample preparation. If customer will agree, BTRA will collect the sample from site after standard procedure and provide the report.



For more information, contact: **The Bombay Textile Research Association**

L.B.S. Marg, Ghatkopar(W), Mumbai 400086 Tel. : 022-62023636, 62023600

Email : [info@btraindia.com](mailto:info@btraindia.com), [soillab@btraindia.com](mailto:soillab@btraindia.com), [mktg@btraindia.com](mailto:mktg@btraindia.com) Website : [www.btraindia.com](http://www.btraindia.com)